



VELOCITY FUNCTION F

| Time in Seconds | Average Velocity in Ft. Per Sec. | 100% Processing Line | SP to SP | 1200% Processing Line | SP to SP |
|-----------------|----------------------------------|----------------------|----------|-----------------------|----------|
| 0 | 7400 | M2A | 259- 280 | M2A | 259- 289 |
| 1.050 | 10380 | M5B | 236- 271 | M5A | 236- 271 |
| 1.560 | 10420 | | | | |
| 4.254 | 14373 | | | | |

VELOCITY FUNCTION FF

| | | | | | |
|-------|-------|------|-----------|------|-----------|
| 0 | 7600 | M23T | 5035-5065 | M23T | 5035-5070 |
| .700 | 9980 | M24T | 5119-5148 | | |
| 1.350 | 10052 | | | | |
| 1.600 | 10509 | | | | |
| 4.254 | 14039 | | | | |

VELOCITY FUNCTION FF-1

| | | | | | |
|-------|-------|--|--|------|-----------|
| 0 | 6800 | | | M24T | 5119-5148 |
| 1.100 | 9792 | | | | |
| 1.650 | 10001 | | | | |
| 4.254 | 13438 | | | | |