



VELOCITY FUNCTION Q-1

Time in Seconds	Average Velocity in Ft. Per Sec.	100% Processing Line	SP to SP	1200% Processing Line	SP to SP
0	6000			M28B	1685-1715
1.250	9075				
1.800	9311				
4.254	12599				

VELOCITY FUNCTION Q-2

0	6000			M8B	1542-1590
1.100	8475			M9B	2189-2260
1.300	8827			M29B	1788-1875
1.800	8987				
4.254	12275				

VELOCITY FUNCTION Q-3

0	5600			M9B	2176-2188
.500	6400			M27B	942-977
1.300	8640				
1.800	8955				
4.254	12292				

VELOCITY FUNCTION Q-4

0	5600			M6B	814- 856
1.300	8824			M8B	1591-1606
1.800	9014			M27B	857- 887
4.254	12351			M27B	924- 941