



## VELOCITY FUNCTION MF

Time in seconds	Average Velocity in Ft. per sec.	100% processing Line Sp to Sp	2400% processing Line Sp to Sp
0	6500		M52B 45-105
1.000	8867		M53B 07-48
1.500	9800		M54B 014-43
2.500	11300		
4.254	13000		

## VELOCITY FUNCTION MG

Time in seconds	Average Velocity in Ft. per sec.	100% processing Line Sp to Sp	1200% processing Line Sp to Sp
0	5000		M60T 1-13
1.150	8600		
1.550	9160		
4.254	13000		

## VELOCITY FUNCTION MH

Time in seconds	Average Velocity in Ft. per sec.	100% processing Line Sp to Sp	1200% processing Line Sp to Sp
0	5500		M60T 14-55
1.180	9600		M60T 92-145
1.725	10200		
4.254	13000		

## VELOCITY FUNCTION MI

Time in seconds	Average Velocity in Ft. per sec.	100% processing Line Sp to Sp	1200% processing Line Sp to Sp
0	6800qq		M60T 56-91
1.100	9792		M60T 146-181
1.650	10000		
4.254	13000		