

5 DRILLING RECORD5.1 Daily Well Summary - King 1

DATE	DEPTH M(BRT)	PROGRESS M	DOL/ DSS*	OPERATION
28 Oct 92	-	-	1/0	Ocean Epoch arrived and dropped first anchor at King 1 location at 0830hrs. Run anchors. Perform MPI inspection of equipment.
29 Oct 92	-	-	2/0	Complete running anchors: Pretension anchors to 250-275 kips. Ballast down to drilling draft. Prepare to spud. Confirm rig position with Acoustic Transponders and GPS.
30 Oct 92	133	38.2	3/1	Make up 36" BHA. Run and Land TGB on sea bed. Water depth 72.5m. RT to seabed 94.8m. Run 30" casing and make up into PGB. Hang in moon pool. Spud 36" hole at 1500hrs. Drill 36" hole to 133m with seawater plus Hi Vis sweeps. Displace hole to Hi Vis mud and make wiper trip. Hole good. Run and land 30" casing and PGB. Rig up to cement.
31 Oct 92	405	272	4/2	Cement 30" casing with shoe at 127m. POOH and layout running string. Make up and RIH with 17½" BHA. Drill out cement and shoe. Drill ahead to 405m with seawater and Hi Vis sweeps.
1 Nov 92	405	-	5/3	Circulate and condition hole. Fill hole with Hi Vis mud. Pull bit to shoe. Wait on weather.
2 Nov 92	405	-	6/4	Wait on weather. RIH and condition hole. Off load 13¾" casing from workboat. Rig up and run 13¾" casing and 18¾" housing. Land in 30" housing. Rig up and cement 13¾" casing with the shoe at 394.4m. POOH and lay down running string. Rig up to run BOP and riser.
3 Nov 92	405	-	7/5	Function test BOP on beams. Run BOP and riser. Nipple up slip joint. Land and latch BOP. Nipple up Divertor. Make up and RIH with test plug. Test BOP and choke manifold to 250 and 5000 psi. Test Annular to 250 and 1500 psi. POOH with test plug. Run and install wear bushing in 18¾" housing. Layout 17½" BHA and excess DP.
4 Nov 92	448	43	8/6	Make up 12¼" BHA and RIH to top of cement at 359m. Break circulation and function test Divertor. Pressure test casing to 1500 psi. Drill out cement, float collar and shoe. Drill 2m of new hole to 407m. Circulate hole to mud. Perform FIT. Obtain an EMW of 1.73SG (14.38ppg). Drill ahead to 448m.
5 Nov 92	1013	565	9/7	Drill and survey from 407m to 1013m.

* DOL - DAYS ON LOCATION
DSS - DAYS SINCE SPUD