

HYDRAULICS CALCULATIONS

PLASTIC VISCOSITY 21.00 cP
 YIELD POINT 15.00 lb/cft²
 POWER LAW k .5319
 POWER LAW n .6637
 DEPTH 7053.4 ft (2151.9m)
 VERTICAL DEPTH 7050.2 ft
 DEPTH OF RETURNS 7049.1 ft
 CUTTINGS BULK DENSITY 2.60 spc grv
 MUD DENSITY 9.12 lb/gal
 ACTIVE SURFACE MUD VOLUME 356 bbl
 FLOW RATE 613 gal/min
 BOOSTER FLOW 0 gal/min
 PUMP PRESSURE 2370 psi
 PUMP gal/stk 4.96 gal/stk
 BIT NOZZLES 15, 15, 15

CALCULATED RESULTS:

FROM ft	TO ft	LENGTH ft	ANNULUS/PIPE in	ANN VELO. ft/min	CRIT VELO ft/min	FLOW REGIME	PRESS LOSS psi
0.0	343.0	343.0	18.750/ 5.000	46.4	139.8	LAMINAR	.2
343.0	5413.0	5075.0	12.347/ 5.000	113.8	261.7	LAMINAR	17.7
5413.0	6031.1	613.1	12.250/ 5.000	121.1	253.5	LAMINAR	2.2
6031.0	6530.3	549.1	12.250/ 5.000	121.1	253.5	LAMINAR	2.0
6530.0	7050.4	490.1	12.250/ 3.000	176.0	345.8	LAMINAR	5.3

Annulus Diam	Pipe		i.d.
	j.d.	o.d.	
18.750	6.375	5.000	4.276
12.347	6.375	5.000	4.276
12.250	6.375	5.000	4.276
12.250	6.375	5.000	3.000
12.250	3.000	3.000	2.375

MUD HYDROSTATIC 9.10 lb/gal
 FLOW CONTRIBUTION .07 lb/gal
 CUTTINGS CONTRIBUTION .04 lb/gal
 EQUIVALENT CIRCULATING DENSITY 9.22 lb/gal

SURFACE PRESSURE LOSS 44 psi NOZZLE VELOCITY 383.0 ft/sec
 PIPEBORE PRESSURE LOSS 1045 psi HYDRAULIC POWER 430.6 hp
 ANNULAR PRESSURE LOSS 27 psi JET IMPACT FORCE 1117.2 lbs
 BIT PRESSURE LOSS 1194 psi % OF PRESS LOSS AT BIT 52
 TOTAL CALC. PRESS LOSS 2311 psi

VOLUMES:	gal	bbl	Strokes	Minutes @ 125 s.p.m.
1) Pipe Capacity	4362	116	930	7.9
2) Pipe Displacement	3309	79	667	5.4
3) Total Annulus	39730	907	7677	61.6 ← IAG
4) Mud in active pits	15355	366	3096	24.8
Circulation (1) + (3)	42943	1022	8653	69.5
Hole Volume (1)+(2)+(3)	46252	1101	9325	74.8
Total Mud Circulation	53298	1383	11754	94.3
HOLE OUT OF GAUGE:				
CIRCULATION CORRECTION FACTOR = 1.0195				
Corrected Annulus	33873	926	7337	62.9 ← IAG
Corrected Hole	47344	1120	9435	76.1

