

MOCCO AUST. Tilana No.1
Date : 1 Oct 85 Time : 04:43

HYDRAULICS CALCULATIONS

PLASTIC VISCOSITY 23.00 cP
YIELD POINT 13.00 lb/cft²
POWER LAW K .4427
POWER LAW n .7127
DEPTH 2467.10 m (8095')
VERTICAL DEPTH 2466.69 m
DEPTH OF RETURNS 2459.27 m
CUTTINGS BULK DENSITY 2.20 spc grv
MUD DENSITY 9.30 lb/gal
ACTIVE SURFACE MUD VOLUME 477 bbl
FLOW RATE 455 gal/min
BOOSTER FLOW 3 gal/min
PUMP PRESSURE 2500 psi
PUMP gal/stk 4.96 gal/stk
BIT NOZZLES 14, 14, 14

CALCULATED RESULTS:

FROM	TO	LENGTH	ANNULUS/PIPE	ANN VELO.	CRIT VELO	FLOW	PRESS LOSS
m	m	m	in	ft/min	ft/min	REGIME	psi
0.00	104.55	104.55	13.750/ 5.000	34.1	163.3	LAMINAR	.1
104.55	1551.4	1546.9	12.347/ 5.000	37.5	233.6	LAMINAR	12.4
1551.4	2153.4	501.97	12.250/ 5.000	39.2	235.4	LAMINAR	4.2
2153.1	2320.8	167.33	12.250/ 5.000	39.2	235.4	LAMINAR	1.4
2320.7	2467.1	146.35	12.250/ 3.000	129.6	313.7	LAMINAR	3.9

Annulus	-----	Pipe-----	
Diam	j.d.	o.d.	i.d.
13.750	6.375	5.000	4.276
12.347	6.375	5.000	4.276
12.250	6.375	5.000	4.276
12.250	6.375	5.000	3.000
12.250	8.000	8.000	2.875

MUD HYDROSTATIC 9.27 lb/gal
FLOW CONTRIBUTION .75 lb/gal
CUTTINGS CONTRIBUTION .06 lb/gal
EQUIVALENT CIRCULATING DENSITY 9.39 lb/gal

SURFACE PRESSURE LOSS 25 psi NOZZLE VELOCITY 323.7 ft/sec
PIPEBORE PRESSURE LOSS 732 psi HYDRAULIC POWER 230.9 hp
ANNULAR PRESSURE LOSS 22 psi JET IMPACT FORCE 700.9 lbs
BIT PRESSURE LOSS 970 psi % OF PRESS LOSS AT BIT 53
TOTAL CALC. PRESS LOSS 1650 psi

VOLUMES:	gal	bbl	Strokes	Minutes @ 92 s.p.m.
1) Pipe Capacity	5634	134	1136	12.4
2) Pipe Displacement	3625	86	731	8.0
3) Total Annulus	43322	1031	8734	95.2 <- LAG
4) Mud in active pits	20013	477	4035	44.0
Circulation (1) + (3)	43956	1166	9870	137.6
Hole Volume (1)+(2)+(3)	52593	1252	10601	115.6
Total Mud Circulation	63969	1642	13975	151.6
HOLE OUT OF GAUGE:				
CIRCULATION CORRECTION FACTOR =	1.0185			
Corrected Annulus	44226	1053	8917	97.2 <- LAG
Corrected Hole	53434	1273	10783	117.5

