



AMOCO AUST. Tilana No.1  
Date : 28 Oct 85 Time : 04:1

329264

NB 20: 3900m : 28 Oct 85: T.D.

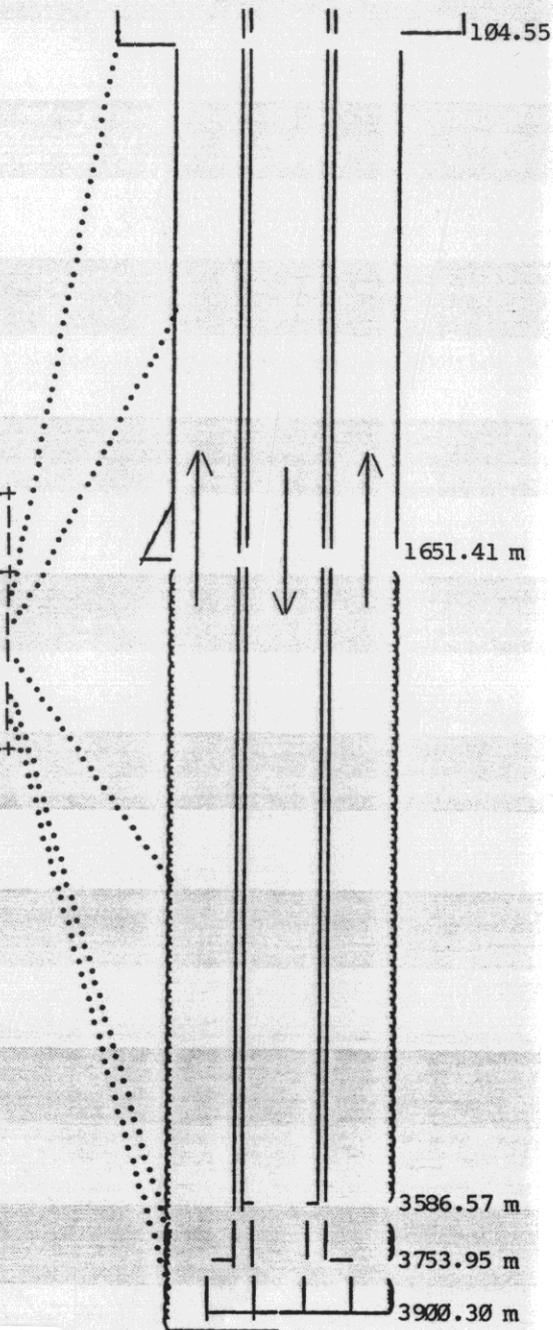
HYDRAULICS CALCULATIONS

PLASTIC VISCOSITY 19.00 cP  
YIELD POINT 16.00 lb/cft<sup>2</sup>  
POWER LAW k .7370  
POWER LAW n .6256  
DEPTH 3900.30 m (12,797').  
VERTICAL DEPTH 3900.00 m  
DEPTH OF RETURNS 3900.00 m  
CUTTINGS BULK DENSITY 2.50 spc grv  
MUD DENSITY 9.70 lb/gal  
ACTIVE SURFACE MUD VOLUME 380 bbl  
FLOW RATE 600 gal/min  
BOOSTER FLOW 0 gal/min  
PUMP PRESSURE 2900 psi  
PUMP gal/stk 4.96 gal/stk  
BIT NOZZLES 14, 14, 14

CALCULATED RESULTS:

FROM m	TO m	LENGTH m	ANNULUS/PIPE in	ANN VELO. ft/min	CRIT VELO ft/min	FLOW REGIME	PRESS LOSS psi
0.00	104.55	104.55	18.750/ 5.000	45.0	195.4	LAMINAR	.2
104.55	1651.4	1546.9	12.347/ 5.000	115.4	262.6	LAMINAR	18.7
1651.4	3586.6	1935.2	12.250/ 5.000	117.6	264.2	LAMINAR	24.2
3586.3	3754.0	167.38	12.250/ 5.000	117.6	264.2	LAMINAR	2.1
3753.9	3900.3	146.35	12.250/ 8.000	170.9	339.2	LAMINAR	5.4

Annulus Diam	Pipe j.d.	o.d.	i.d.
18.750	6.375	5.000	4.276
12.347	6.375	5.000	4.276
12.250	6.375	5.000	4.276
12.250	6.375	5.000	3.000
12.250	8.000	8.000	2.875



MUD HYDROSTATIC 9.70 lb/gal  
FLOW CONTRIBUTION .08 lb/gal  
CUTTINGS CONTRIBUTION .00 lb/gal  
EQUIVALENT CIRCULATING DENSITY 9.78 lb/gal

SURFACE PRESSURE LOSS 44 psi NOZZLE VELOCITY 426.8 ft/sec  
PIPEBORE PRESSURE LOSS 1491 psi HYDRAULIC POWER 552.4 hp  
ANNULAR PRESSURE LOSS 51 psi JET IMPACT FORCE 1285.8 lbs  
BIT PRESSURE LOSS 1578 psi % OF PRESS LOSS AT BIT 50  
TOTAL CALC. PRESS LOSS 3164 psi

VOLUMES:	gal	bbl	Strokes	Minutes @ 121 s.p.m.
1) Pipe Capacity	9141	218	1843	15.2
2) Pipe Displacement	5060	120	1020	8.4
3) Total Annulus	67166	1599	13541	111.9 ← LAG
4) Mud in active pits	15960	380	3218	26.6
Circulation (1) + (3)	76307	1817	15384	127.2
Hole Volume (1)+(2)+(3)	81367	1937	16405	135.6
Total Mud Circulation	92267	2197	18602	153.8
HOLE OUT OF GAUGE:				
CIRCULATION CORRECTION FACTOR =	1.0631			
Corrected Annulus	71982	1714	14513	120.0 ← LAG
Corrected Hole	86183	2052	17376	143.6

