



# Nagrom Metallurgical Report

*Red River Resources*

***Nagrom Test Batch: T144***

***Title: Magnetite, Hematite, Goethite and Tin Investigation***

***March 05 2009***

A.C.N. 008 868 335  
A.B.N. 55 008 868 335

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PO Box 66  
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MAGNETITE



GOETHITE

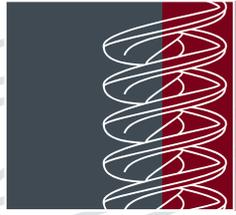


HEMATITE



CASSITERITE

***Mineral Processing - Metallurgical Testing - Circuitry Design - Equipment Supply***



**NAGROM**  
the mineral processors

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# Nagrom Capabilities

## Metallurgical Testing and Mineral Beneficiation (Laboratory to Pilot scale)

- Crushing and grinding - jaw and rolls crushing, rod and ball milling
- Custom drying
- Size separation
- Gravity separation- Spiral, Tables, Jigs and Hydrosizer
- Dense Media cyclone and Cone
- Full transmission x-ray ore sorting
- Magnetic Separation
- Electrostatic Separation
- Flotation Separation
- Gold Recovery and Leaching Program

## Mineral Process Plant -Design, Fabrication and Operation

Nagrom has in-house fabrication ability to assist with:

- Process circuit design, construction, deployment and operation.
- Custom mineral processing to specifications
- Sourcing, supplying and commissioning specified equipment
- Facilitate superintended export of blended final product

## Mine site Services - Contract Staffing

- On site processing/consulting
- Short/Long term coverage of contract staff

## Equipment Hire

- A range of Pilot scale equipment available for hire

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# Nagrom Statement of Certification

## Sample Preparation and Analysis:

The testwork is conducted by experienced personnel at Nagrom's Kelmscott metallurgical laboratory under the supervision of a senior metallurgist.

Process solids are assayed at Ultratrace Laboratories using fused bead/XRF methods where applicable otherwise acid/fusion dilution followed by ICP-MS methods are used.

Process solutions are assayed at Ultratrace Laboratories using ICP-MS techniques.

The reports will be signed on behalf of the General Manager and Executive Director of Nagrom (the Mineral Processors).

Dr Glen P. O'Malley

For further information, contact:  
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Information in the report relating to the metallurgical interpretation, analysis, mineral distribution and recommendations has been compiled and checked by the Senior Metallurgist of Nagrom. Dr Glen O'Malley has sufficient experience and expertise relevant to this type of test-work through his job experiences and education and he qualifies as a competent person in the field of metallurgy.

The Nagrom team including Glen O'Malley, Rick Murphy and Tony Wilkinson has a wide range of metallurgical experiences in comminution, gravity separation, flotation, leaching, SX, IX, precipitation, and settling from bench testing scale through to pilot plant scale for the development of flow-sheets or for solving process problems.

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# Nagrom Report Summary

Reference: Nagrom Test Batch: T144

Dated: March 05 2009

## Findings:

- Overall very interesting results and some positive outcomes.
- Sample 1 is indeed a very good magnetite sample however still some way to meeting theoretical maximum grade (69.95% Fe).
- Overall Fe grade and recovery of 67.2% and 92.9% respectively with the tin (64.7%) mainly recovered with the iron.
- Samples 2 and 3 were very similar in response but the iron grade (51.8 and 58.2% respectively) and and recovery (55.2 and 55.8% respectively) have fallen from sample 1.
- Sample 4 is very low in iron and only recovered 22.5% at a grade of 47.0%.
- With all these samples the tin recovery by gravity was very poor with most of the tin reported to tails.
- The tin loss could be due of fine grain and being associated with the lighter silicate material.
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## Recommendations:

- Should conduct a size by assay determination on the LIMS and Saliant pole to determine as to what grind size is needed to meet stiochiometrical grade.
- Should conduct a davis tube recovery and assay to determine the theoretical maximum recovery and grade.
- Tin recovery by gravity means (wet table) appears to not work (most likely due to being associated with composite material) so flotation, falcon separator or Kelsey jig should be investigated.
- Mineralogical investigation should also be considered to investigate tin liberation and loss.
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*Mineral Processing - Metallurgical Testing - Circuitry Design - Equipment Supply*

SAMPLE	Weight		Composition	
	Kg		%	

**Sample 1- Magnetite Rich**

Hole No	From	To	Fe (%)	Sn (%)
KNRC 007	26	27	54.5	-
KNRC 007	27	28	57.6	-
KNRC 007	30	31	59.2	-
KNRC 007	31	32	61.7	-
KNRC 007	35	36	58.9	-
			<b>58.4</b>	

**Sample 2- Magnetite Tin**

Hole No	From	To	Fe (%)	Sn (%)
KNRC 023	18	19	27.2	0.11
KNRC 023	19	20	25.3	0.21
KNRC 023	20	21	24.2	0.20
KNRC 023	21	22	35.7	0.15
KNRC 023	22	23	42.0	0.11
			<b>30.9</b>	<b>0.16</b>

**Sample 3- Geotite Hematite Tin**

Hole No	From	To	Fe (%)	Sn (%)
KNRC 021	1	2	30.5	0.24
KNRC 021	2	3	39.2	0.29
KNRC 021	9	10	40.7	0.23
KNRC 021	16	17	30.7	0.20
KNRC 021	17	18	26.4	0.20
			<b>33.5</b>	<b>0.23</b>

**Sample 4- Tin**

Hole No	From	To	Fe (%)	Sn (%)
KNRC 021	38	39	-	0.18
KNRC 021	42	43	-	0.18
KNRC 021	46	47	-	0.25
KNRC 021	47	48	-	0.21
KNRC 021	48	49	-	0.16
				<b>0.20</b>

SAMPLE	Weight kg	Fe %	Sn %	SiO <sub>2</sub> %	P %	S %	LOI %	Department					
								Mass	Fe	Sn	SiO <sub>2</sub>	P	S
<b>Sample 1</b>													
Crushed and ground to -250um.													
LIMS is 1,200 gauss on skin 800 gauss at 40mm.													
Saliant Pole is 9,000 gauss on skin and 6,000 gauss at 40 mm.													
Wet Table is a Wifley Table													
<b>Feed Distribution</b>													
Calc. Feed	10.17	57.17	0.03	8.85	0.00	0.00	-0.45	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
LIMS Mag	7.50	67.08	0.02	1.76	<0.01	0.00	-1.49	73.78%	86.57%	48.71%	14.67%	0.00%	35.78%
Saliant Mag	0.46	67.44	0.02	1.40	<0.01	0.00	-0.92	4.50%	5.30%	2.97%	0.71%	0.00%	3.27%
Wet Table Con (WTC)	0.01	24.03	0.50	28.72	0.01	0.04	0.25	0.11%	0.05%	1.63%	0.37%	0.25%	0.96%
Wet Table Mid (WTM)	0.30	19.12	0.13	33.76	0.01	0.01	0.94	2.99%	1.00%	11.41%	11.40%	10.90%	5.80%
Wet Table Tail (WTT)	1.89	21.74	0.07	34.63	0.02	0.01	3.58	18.62%	7.08%	35.28%	72.85%	88.84%	54.19%
<b>LIMS Summary</b>													
Calc. Feed	10.17	57.17	0.03	8.85	0.00	0.00	-0.45	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
LIMS Mag	7.50	67.08	0.02	1.76	<0.01	0.00	-1.49	73.78%	86.57%	48.71%	14.67%	0.00%	35.78%
LIMS Non Mag	2.67	29.29	0.07	28.81	0.01	0.01	2.49	26.22%	13.43%	51.29%	85.33%	100.00%	64.22%
<b>Saliant Pole Summary</b>													
Calc. Feed	2.67	29.29	0.07	28.81	0.01	0.01	2.49	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
Saliant Mag	0.46	67.44	0.02	1.40	<0.01	0.00	-0.92	17.15%	39.48%	5.79%	0.83%	0.00%	5.09%
Saliant Non Mag	2.21	21.39	0.08	34.48	0.02	0.01	3.20	82.85%	60.52%	94.21%	99.17%	100.00%	94.91%
<b>Wet Table Summary</b>													
Calc. Feed	2.21	21.39	0.08	34.48	0.02	0.01	3.20	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
WTC	0.01	24.03	0.50	28.72	0.01	0.04	0.25	0.52%	0.58%	3.37%	0.43%	0.25%	1.58%
WTM	0.30	19.12	0.13	33.76	0.01	0.01	0.94	13.76%	12.30%	23.61%	13.47%	10.90%	9.51%
WTT	1.89	21.74	0.07	34.63	0.02	0.01	3.58	85.72%	87.12%	73.01%	86.10%	88.84%	88.91%

SAMPLE	Weight kg	Fe %	Sn %	SiO <sub>2</sub> %	P %	S %	LOI %	Department					
								Mass	Fe	Sn	SiO <sub>2</sub>	P	S
<b>Sample 2</b>													
Crushed and ground to -250um.													
LIMS is 1,200 gauss on skin 800 gauss at 40mm.													
Saliant Pole is 9,000 gauss on skin and 6,000 gauss at 40 mm.													
Wet Table is a Wifley Table													
<b>Feed Distribution</b>													
Calc. Feed	9.87	32.29	0.15	26.01	0.01	0.00	1.43	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
LIMS Mag	1.09	59.38	0.08	7.33	0.00	0.00	-0.33	11.07%	20.36%	5.97%	3.12%	3.64%	4.84%
Saliant Mag	2.30	48.28	0.10	14.62	0.00	0.00	0.75	23.30%	34.84%	16.54%	13.10%	11.47%	10.19%
Wet Table Con (WTC)	0.05	19.03	0.22	34.69	0.00	0.00	0.39	0.51%	0.30%	0.75%	0.68%	0.17%	0.33%
Wet Table Mid (WTM)	0.12	18.93	0.21	34.72	0.00	0.00	0.63	1.20%	0.70%	1.68%	1.60%	0.79%	0.79%
Wet Table Tail (WTT)	6.31	22.13	0.17	33.17	0.01	0.01	2.00	63.92%	43.80%	75.06%	81.51%	83.94%	83.85%
<b>LIMS Summary</b>													
Calc. Feed	9.87	32.29	0.15	26.01	0.01	0.00	1.43	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
LIMS Mag	1.09	59.38	0.08	7.33	0.00	0.00	-0.33	11.07%	20.36%	5.97%	3.12%	3.64%	4.84%
LIMS Non Mag	8.78	28.92	0.15	28.34	0.01	0.00	1.64	88.93%	79.64%	94.03%	96.88%	96.36%	95.16%
<b>Saliant Pole Summary</b>													
Calc. Feed	8.78	28.92	0.15	28.34	0.01	0.00	1.64	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
Saliant Mag	2.30	48.28	0.10	14.62	0.00	0.00	0.75	26.20%	43.74%	17.60%	13.52%	11.91%	10.71%
Saliant Non Mag	6.48	22.05	0.17	33.21	0.01	0.01	1.96	73.80%	56.26%	82.40%	86.48%	88.09%	89.29%
<b>Wet Table Summary</b>													
Calc. Feed	6.48	22.05	0.17	33.21	0.01	0.01	1.96	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
WTC	0.05	19.03	0.22	34.69	0.00	0.00	0.39	0.77%	0.67%	0.97%	0.81%	0.20%	0.39%
WTM	0.12	18.93	0.21	34.72	0.00	0.00	0.63	1.82%	1.57%	2.16%	1.91%	0.93%	0.92%
WTT	6.31	22.13	0.17	33.17	0.01	0.01	2.00	97.40%	97.77%	96.87%	97.28%	98.88%	98.68%

SAMPLE	Weight kg	Fe %	Sn %	SiO <sub>2</sub> %	P %	S %	LOI %	Department					
								Mass	Fe	Sn	SiO <sub>2</sub>	P	S
<b>Sample 3</b>													
Crushed and ground to -250um.													
LIMS is 1,200 gauss on skin 800 gauss at 40mm.													
Saliant Pole is 9,000 gauss on skin and 6,000 gauss at 40 mm.													
Wet Table is a Wifley Table													
<b>Feed Distribution</b>													
Calc. Feed	9.90	36.24	0.17	25.06	0.02	0.01	3.61	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
LIMS Mag	1.62	63.81	0.11	3.37	0.01	0.00	0.48	16.39%	28.86%	10.36%	2.20%	8.08%	7.03%
Saliant Mag	1.75	53.08	0.12	11.82	0.01	0.01	1.28	17.70%	25.93%	12.41%	8.35%	9.46%	9.50%
Wet Table Con (WTC)	0.04	24.46	0.21	31.24	0.01	0.00	0.26	0.41%	0.28%	0.49%	0.51%	0.08%	0.13%
Wet Table Mid (WTM)	0.10	21.37	0.20	34.10	0.01	0.00	0.44	1.02%	0.60%	1.18%	1.39%	0.21%	0.33%
Wet Table Tail (WTT)	6.39	24.92	0.20	34.03	0.03	0.01	5.12	64.48%	44.34%	75.57%	87.55%	82.16%	83.01%
<b>LIMS Summary</b>													
Calc. Feed	9.90	36.24	0.17	25.06	0.02	0.01	3.61	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
LIMS Mag	1.62	63.81	0.11	3.37	0.01	0.00	0.48	16.39%	28.86%	10.36%	2.20%	8.08%	7.03%
LIMS Non Mag	8.28	30.84	0.19	29.31	0.03	0.01	4.23	83.61%	71.14%	89.64%	97.80%	91.92%	92.97%
<b>Saliant Pole Summary</b>													
Calc. Feed	8.28	30.84	0.19	29.31	0.03	0.01	4.23	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
Saliant Mag	1.75	53.08	0.12	11.82	0.01	0.01	1.28	21.17%	36.44%	13.84%	8.54%	10.29%	10.21%
Saliant Non Mag	6.53	24.86	0.20	34.01	0.03	0.01	5.02	78.83%	63.56%	86.16%	91.46%	89.71%	89.79%
<b>Wet Table Summary</b>													
Calc. Feed	6.53	24.86	0.20	34.01	0.03	0.01	5.02	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
WTC	0.04	24.46	0.21	31.24	0.01	0.00	0.26	0.62%	0.61%	0.63%	0.57%	0.10%	0.16%
WTM	0.10	21.37	0.20	34.10	0.01	0.00	0.44	1.55%	1.33%	1.53%	1.56%	0.25%	0.39%
WTT	6.39	24.92	0.20	34.03	0.03	0.01	5.12	97.83%	98.06%	97.84%	97.87%	99.64%	99.45%

SAMPLE	Weight kg	Fe %	Sn %	SiO <sub>2</sub> %	P %	S %	LOI %	Department					
								Mass	Fe	Sn	SiO <sub>2</sub>	P	S
<b>Sample 4</b>													
Crushed and ground to -250um.													
LIMS is 1,200 gauss on skin 800 gauss at 40mm.													
Saliant Pole is 9,000 gauss on skin and 6,000 gauss at 40 mm.													
Wet Table is a Wifley Table													
<b>Feed Distribution</b>													
Calc. Feed	11.18	20.84	0.16	34.29	0.03	0.00	0.72	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
LIMS Mag	0.66	54.47	0.23	11.64	0.01	0.00	-0.53	5.94%	15.53%	8.28%	2.02%	1.85%	4.65%
Saliant Mag	0.45	36.11	0.18	23.94	0.01	0.00	0.09	4.04%	7.00%	4.45%	2.82%	2.05%	3.16%
Wet Table Con (WTC)	0.02	19.39	0.18	34.60	0.01	0.01	0.10	0.21%	0.20%	0.23%	0.21%	0.07%	0.28%
Wet Table Mid (WTM)	0.39	17.78	0.17	35.57	0.01	0.00	0.12	3.50%	2.99%	3.54%	3.63%	1.91%	1.83%
Wet Table Tail (WTT)	9.65	17.94	0.16	36.28	0.03	0.00	0.86	86.31%	74.29%	83.50%	91.32%	94.13%	90.08%
<b>LIMS Summary</b>													
Calc. Feed	11.18	20.84	0.16	34.29	0.03	0.00	0.72	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
LIMS Mag	0.66	54.47	0.23	11.64	0.01	0.00	-0.53	5.94%	15.53%	8.28%	2.02%	1.85%	4.65%
LIMS Non Mag	10.52	18.72	0.16	35.72	0.03	0.00	0.80	94.06%	84.47%	91.72%	97.98%	98.15%	95.35%
<b>Saliant Pole Summary</b>													
Calc. Feed	10.52	18.72	0.16	35.72	0.03	0.00	0.80	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
Saliant Mag	0.45	36.11	0.18	23.94	0.01	0.00	0.09	4.30%	8.29%	4.85%	2.88%	2.09%	3.32%
Saliant Non Mag	10.07	17.94	0.16	36.25	0.03	0.00	0.83	95.70%	91.71%	95.15%	97.12%	97.91%	96.68%
<b>Wet Table Summary</b>													
Calc. Feed	10.07	17.94	0.16	36.25	0.03	0.00	0.83	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%
WTC	0.02	19.39	0.18	34.60	0.01	0.01	0.10	0.23%	0.25%	0.27%	0.22%	0.07%	0.30%
WTM	0.39	17.78	0.17	35.57	0.01	0.00	0.12	3.89%	3.85%	4.05%	3.82%	1.99%	1.98%
WTT	9.65	17.94	0.16	36.28	0.03	0.00	0.86	95.88%	95.89%	95.68%	95.96%	97.95%	97.72%